



Метчики для энергетической и тяжелой промышленности !

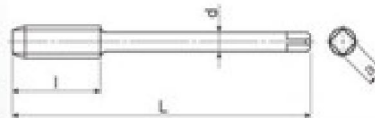
NEW

From M20
to M56

**Proven Technology
for the Power & Heavy Industry !**

HXL-SFT / метчики для горизонтальной обработки

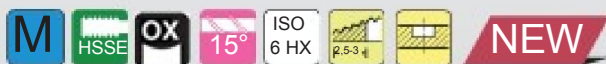
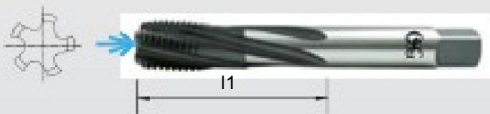
Available april 2009



	EDP	M	P	L	l	l1	d	a	Z	€
NEW	48045228	20	2,5	140	20	69	16	12,0	5	
NEW	48045247	24	3,0	160	24	81	18	14,5	5	
NEW	48045262	27	3,0	160	24	90	20	16,0	5	
NEW	48045271	30	3,5	250	28	161	22	18,0	5	
NEW	48045281	33	3,5	250	28	176	25	20,0	5	
NEW	48045294	36	4,0	250	32	174	28	22,0	5	
NEW	48045304	39	4,0	300	32	188	32	24,0	5	
NEW	48045314	42	4,5	300	36	203	32	24,0	6	
NEW	48045325	48	5,0	300	40	183	36	29,0	6	
NEW	48045337	52	5,0	300	40	197	40	32,0	6	
NEW	48045347	56	5,5	300	44	213	45	35,0	6	

OIL-HXL-SFT / метчики для горизонтальной обработки

Available april 2009



	EDP	M	P	L	l	l1	d	a	Z	€
NEW	48048228	20	2,5	140	20	69	16	12,0	5	
NEW	48048247	24	3,0	160	24	81	18	14,5	5	
NEW	48048262	27	3,0	160	24	90	20	16,0	5	
NEW	48048271	30	3,5	250	28	161	22	18,0	5	
NEW	48048281	33	3,5	250	28	176	25	20,0	5	
NEW	48048294	36	4,0	250	32	174	28	22,0	5	
NEW	48048304	39	4,0	300	32	188	32	24,0	5	
NEW	48048314	42	4,5	300	36	203	32	24,0	6	
NEW	48048325	48	5,0	300	40	183	36	29,0	6	
NEW	48048337	52	5,0	300	40	197	40	32,0	6	
NEW	48048347	56	5,5	300	44	213	45	35,0	6	

OIL-TXL-MT / метчики для горизонтальной и вертикальной обработки

Available april 2009



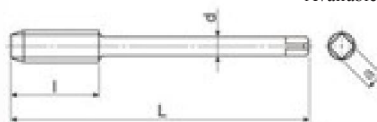
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NEW	48052228	20	2,5	140	20	69	16	12,0	5	
NEW	48052247	24	3,0	160	24	81	18	14,5	5	
NEW	48052262	27	3,0	160	24	90	20	16,0	5	
NEW	48052271	30	3,5	250	28	161	22	18,0	6	
NEW	48052281	33	3,5	250	28	176	25	20,0	6	
NEW	48052294	36	4,0	250	32	174	28	22,0	6	
NEW	48052304	39	4,0	300	32	188	32	24,0	6	
NEW	48052314	42	4,5	300	36	203	32	24,0	6	
NEW	48052325	48	5,0	300	40	183	36	29,0	6	
NEW	48052337	52	5,0	300	40	197	40	32,0	6	
NEW	48052347	56	5,5	300	44	213	45	35,0	6	

Applications

C≤0.2%	0.25<C≤0.4%	C≥0.45%	SCM	~35 HRC	35~45 HRC	GG - GGG	SUS	SKD

VXL-SFT / метчики для вертикальной обработки

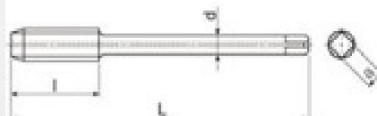
Available april 2009



NEW

	EDP	M	P	L	l	l1	d	a	Z	€
NEW	48046228	20	2,5	140	20	69	16	12,0	4	
NEW	48046247	24	3,0	160	24	81	18	14,5	4	
NEW	48046262	27	3,0	160	24	90	20	16,0	4	
NEW	48046271	30	3,5	250	28	161	22	18,0	5	
NEW	48046281	33	3,5	250	28	176	25	20,0	5	
NEW	48046294	36	4,0	250	32	174	28	22,0	5	
NEW	48046304	39	4,0	300	32	188	32	24,0	5	
NEW	48046314	42	4,5	300	36	203	32	24,0	6	
NEW	48046325	48	5,0	300	40	183	36	29,0	6	
NEW	48046337	52	5,0	300	40	197	40	32,0	6	
NEW	48046347	56	5,5	300	44	213	45	35,0	6	

OIL-VXL-SFT / метчики для вертикальной обработки



NEW

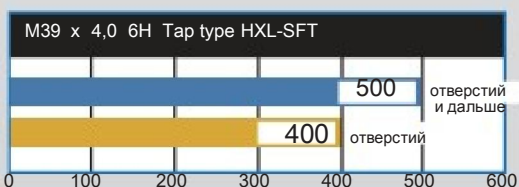
	EDP	M	P	L	l	l1	d	a	Z	€
NEW	48049228	20	2,5	140	20	69	16	12,0	4	
NEW	48049247	24	3,0	160	24	81	18	14,5	4	
NEW	48049262	27	3,0	160	24	90	20	16,0	4	
NEW	48049271	30	3,5	250	28	161	22	18,0	5	
NEW	48049281	33	3,5	250	28	176	25	20,0	5	
NEW	48049294	36	4,0	250	32	174	28	22,0	5	
NEW	48049304	39	4,0	300	32	188	32	24,0	5	
NEW	48049314	42	4,5	300	36	203	32	24,0	6	
NEW	48049325	48	5,0	300	40	183	36	29,0	6	
NEW	48049337	52	5,0	300	40	197	40	32,0	6	
NEW	48049347	56	5,5	300	44	213	45	35,0	6	

Применение

C≤0.2%	0.25<C≤0.4%	C≥0.45%	SCM	~35 HRC	35-45 HRC	GG - GGG	SUS	SKD

Подбор

Тип отверстия	Станок	Внутренняя подача СОЖ	Рекомендуемый метчик
Глухое :	вертикальный :	да	OIL-HXL-SFT or OIL-VXL-SFT
		нет	VXL-SFT
	горизонтальный :	да	OIL-HXL-SFT
		нет	HXL-SFT
Сквозное	вертикальный/горизонтальный	да/нет	OIL-TXL-MT



Обраб. материал :	42CrMo4
Раб. высота профиля резьбы:	74%
Длина метчика :	95 mm
Скорость обработки :	8 m/min
державка :	Tension-Comp.
СОЖ :	Water-Soluble (10x)
Станок :	Horizontal Machining Center (HMC)



обычный

обычный



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